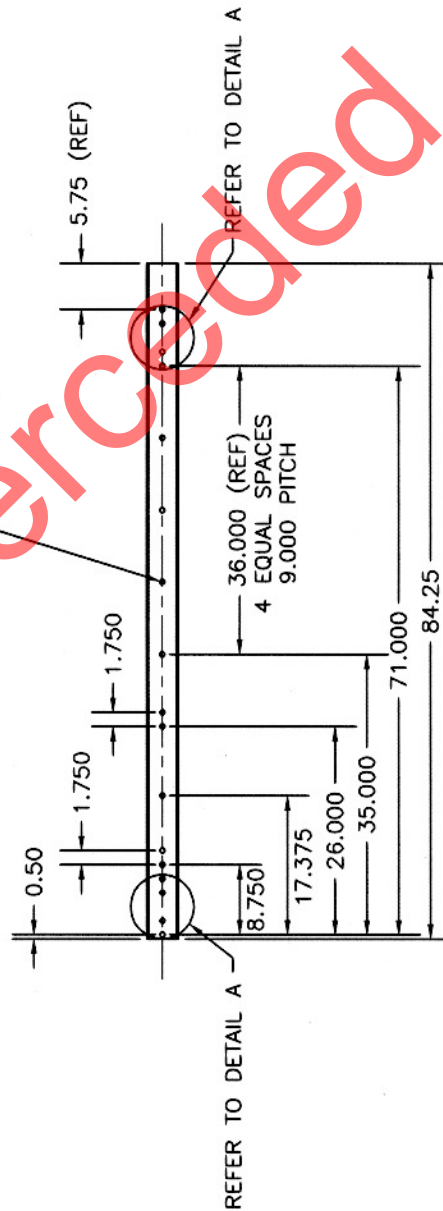
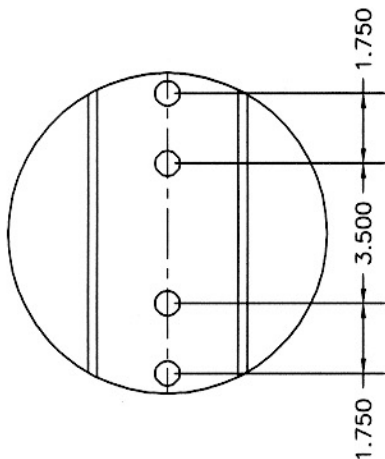




DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2597	REV. D SHEET 1 OF 1
DATE 98.09.14	TITLE 204 WEB		SCALE 1:24
A	96.09.16	NEW ISSUE	
B	96.10.29	5.75 WAS 0.50	
C	97.07.23	Ø0.63 WAS Ø0.56	
D	98.09.14	INCORPORATED DEO 9097	

RELEASED  
98.9.17 DS

DETAIL A  
SCALE 5:24



MANUFACTURED FROM D2500-3 EXTRUSION  
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED